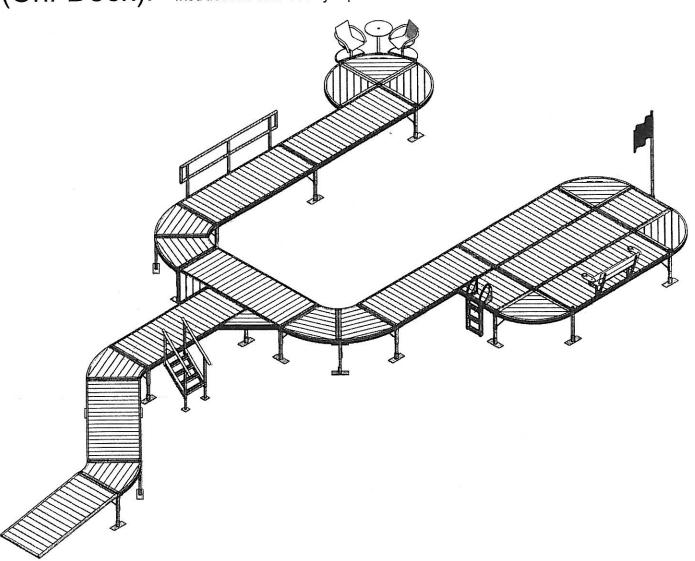
Phone: 218-739-4641 Fax: 218-739-4008 www.shoremaster.com

Universal Standing Dock







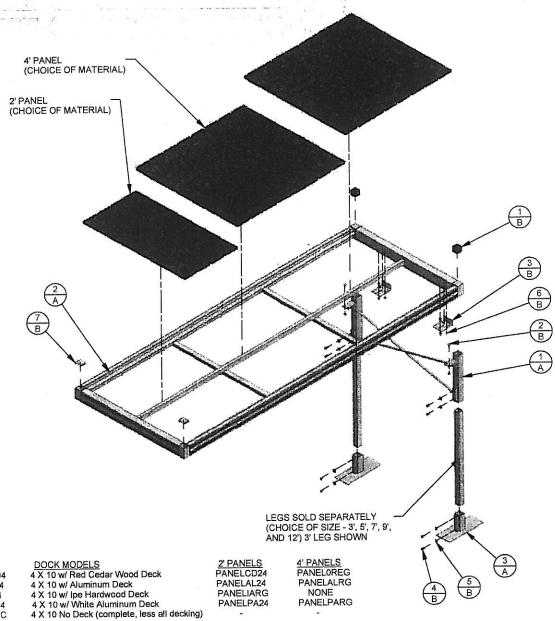
CAUTION - PUT SAFETY FIRST

- 1. Before attempting to install or use this dock, study and fully understand the proper operating procedures and safety precautions outlined in this owner's manual.
- 2. NOT COMPLYING WITH THE PROCEDURES AND PRECAUTIONS OUTLINED IN THIS MANUAL WILL INVALIDATE THE WARRANTY AND MAY RESULT IN PERSONAL INJURY OR DEATH.
- 3. If you have any questions about assembly, installation, use or suitability of this product, contact an authorized dealer or ShoreMaster directly at 1-800-328-8945.

TABLE OF CONTENTS

Exploded View	3-4
Accessories	5-6
Parts List	7
Layouts	8
Assembly	9-14
Cautions	15
Limited Warranty	16

UNIVERSAL DOCK 4' X 10'



Part # DMUNICD04 DMUNIAL04 DMUNIIP04 DMUNIPA04 **BDLUNIDOC**

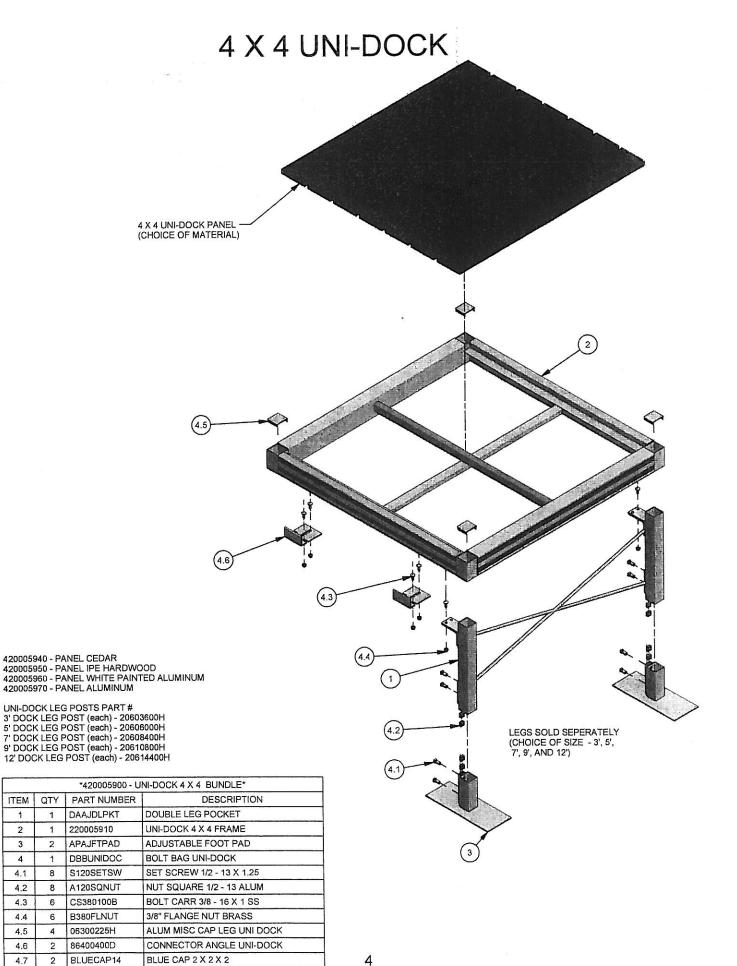
PARTS LIST "A"

BDLUNIDOC - UNI DOCK BUNDLE			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	APUNILBRK	DOUBLE LEG POCKET
2	1	APUNI4X10	4 X 10 UNI DOCK FRAME
3	2	APAJFTPAD	ADJUSTABLE FOOT PAD

PARTS LIST "R"

		FAR	KIOLIOI D
		DBBUNIDOC -	BOLT BAG UNI DOCK
ITEM QTY PART NUMBER			DESCRIPTION
1	2	BLUECAP14	BLUE CAP 2 X 2
2	6	CS380100B	CARRIAGE BOLT 3/8 X 1
3	2	86400400D	CONNECTOR ANGLE
4	8	S120SETSW	SET SCREW 1/2 X 1.25
5	8	B120SQNUT	SQUARE NUT 1/2 BRASS
6	6	B380FLNUT	FLANGE NUT 3/8 BRASS
7	4	06300225H	LEG CAP

UNI-DOCK LEG POSTS PART #
3' DOCK LEG POST (each) - 20603600H
5' DOCK LEG POST (each) - 20608000H
7' DOCK LEG POST (each) - 20608400H
9' DOCK LEG POST (each) - 20610800H
12' DOCK LEG POST (each) - 20614400H



ITEM

2

3

4

4.1

4.2

4.3

4.4

4.5

4.6

4.7

QTY

1

8

8

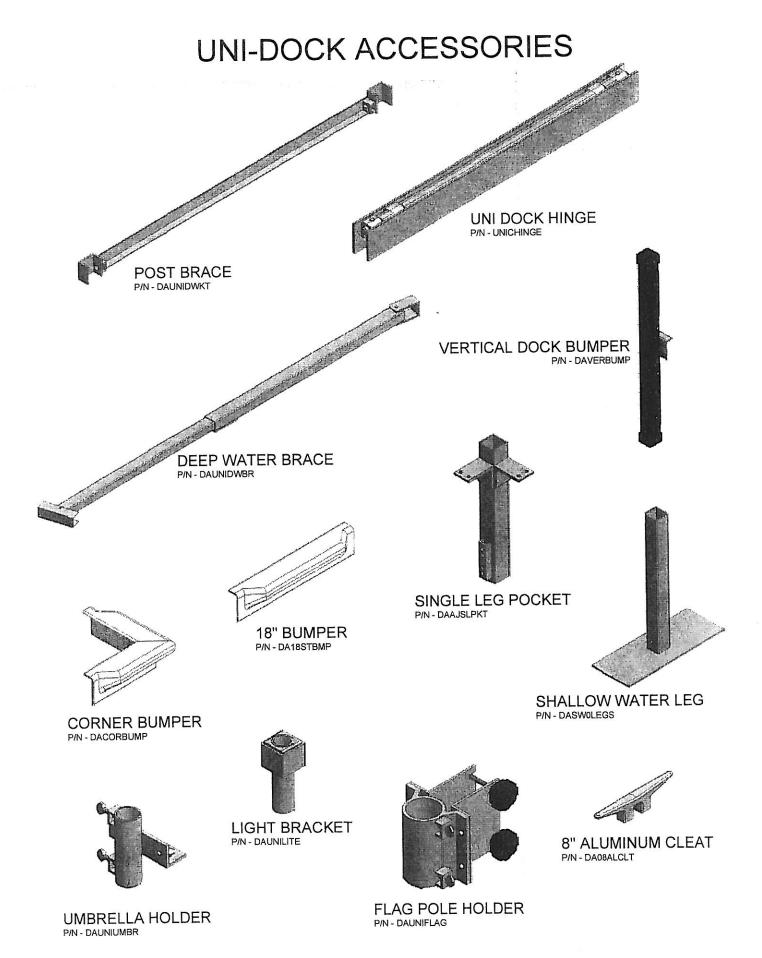
6

6

4

2

2





BENCH ARM REST W/CUP HOLDER

CEDAR COLOR P/N - DAPCARMRT WHITE COLOR P/N - DAPWARMRT

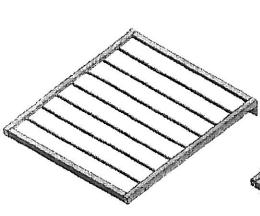


BENCHES

WHITE DECKING P/N - DAPABENCH CEDAR DECKING P/N - DAWDBENCH OFF DECK WHITE P/N - DAPABENCH OFF DECK CEDAR P/N - DAPABENCH

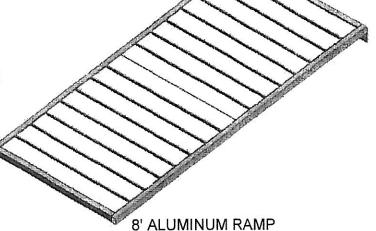
UNI DOCK CORNER

CEDAR DECK P/N - DAUNICDCR ALUMINUM DECK P/N - DAUNICDCR IPE HARD WOOD DECK P/N - DAUNICDCR WHITE ALUMINUM DECK P/N - DAUNICDCR

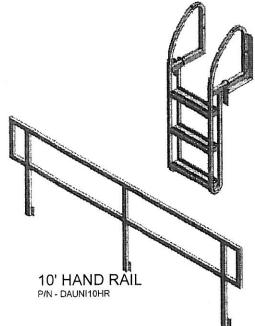


4' ALUMINUM RAMP

CEDAR DECK P/N - DAWDCDRMP ALUMINUM DECK P/N - DAWDAARMP IPE HARD WOOD DECK P/N - DAWDIPRMP WHITE ALUMINUM DECK P/N - DAWDALRMP



CEDAR DECK P/N - DAWD8CRMP ALUMINUM DECK P/N - DAWDBARMP IPE HARD WOOD DECK P/N - DAWD8IRMP WHITE ALUMINUM DECK P/N - DAWD8PRMP



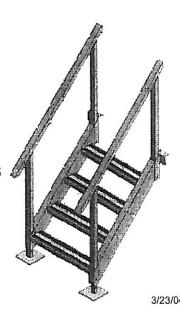
3.4.5 STEP PIVOTING LADDER

3 STEP P/N - DALADDER3 4 STEP P/N - DALADDER4 5 STEP P/N - DALADDER5

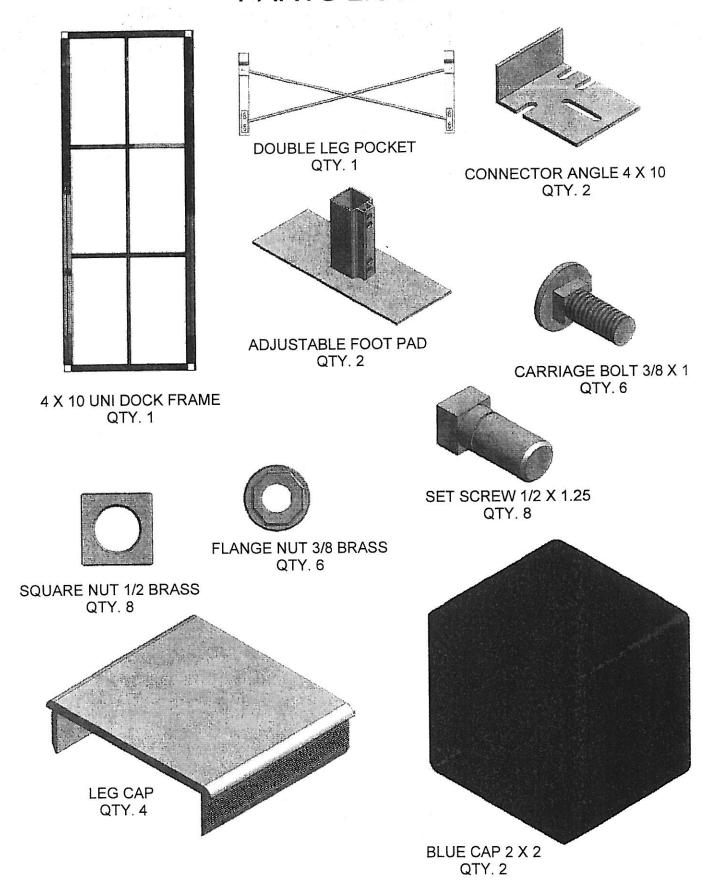
4 OR 6 STEP DOCK STEPS

4 STEP P/N - DADKSTEPS 6 STEP P/N - DADKSTEP6

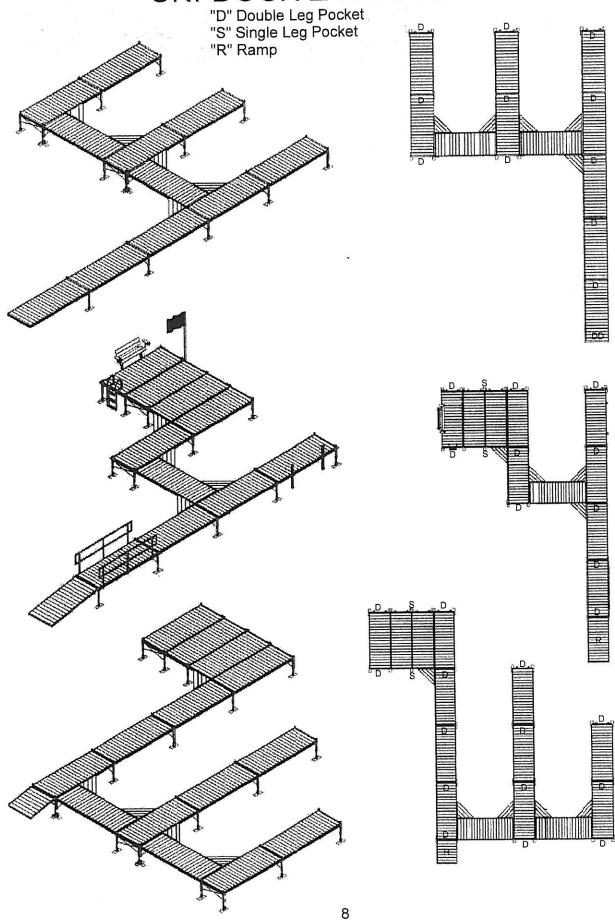
6



PARTS LIST



UNI-DOCK LAYOUTS



ASSEMBLY INSTRUCTIONS

Your safety is the most important issue related to this product.

- Fully read and understand each step before proceeding with that step.
- · Wear protective gloves, clothing and eyewear when assembling and installing the dock.
- Do not assemble, install or use this product if items are missing or damaged.

For ease of assembly find a flat area with plenty of room to assemble dock. The following tools will be needed for assembling lift:

- 1. 9/16" Wrench
- 2. 1/2" Wrench
- 3. Measuring Tape

Only hand tighten bolts and nuts until dock is completely assembled. (see Step 5)

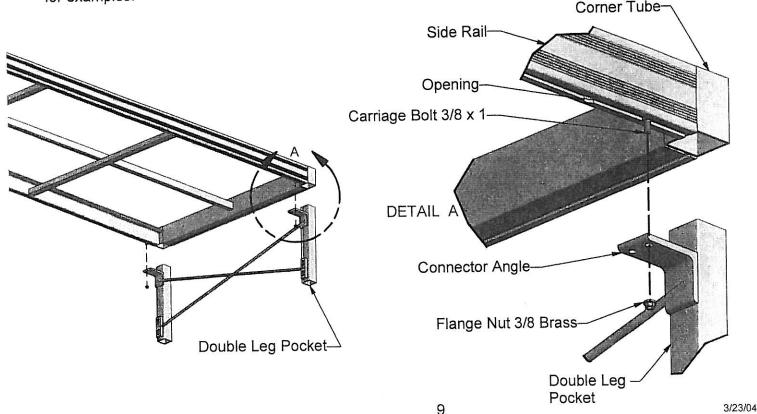
Before assembly determine the layout of the dock system. Take depth measurements at ten foot intervals starting at where the dock will start. Make sure you have adequete dock leg lengths to accommodate water fluctuation.

STEP 1

Place the 4×10 Uni-Dock Frame upside down. Insert one Carriage Bolt $3/8 \times 1$ into the opening of each 4×10 Uni-Dock Frame Side Rail. Insert the Double Leg Pocket into the 4×10 Uni-Dock Frame Corner Tubes - as shown.

Make sure that the Carriage Bolt 3/8 x 1 is inserted through the hole of the connector angle on the Double Leg Pocket. Secure each side with one Flange Nut 3/8 Brass - as shown in Detail "A."

Note: The number and location of Double Leg Pockets will depend on the specific layout. See page 7 for examples.



A - Insert Leg Post into Adjustable Foot Pad. Secure Leg Post with two Set Screws 1/2 x 1 and two Square Nuts 1/2 Brass per leg. Place nuts in Nut Clip and tighten with set screws - as shown in Detail "A."

Note: Leg Posts are ordered separately from dock section because of varying lengths needed.

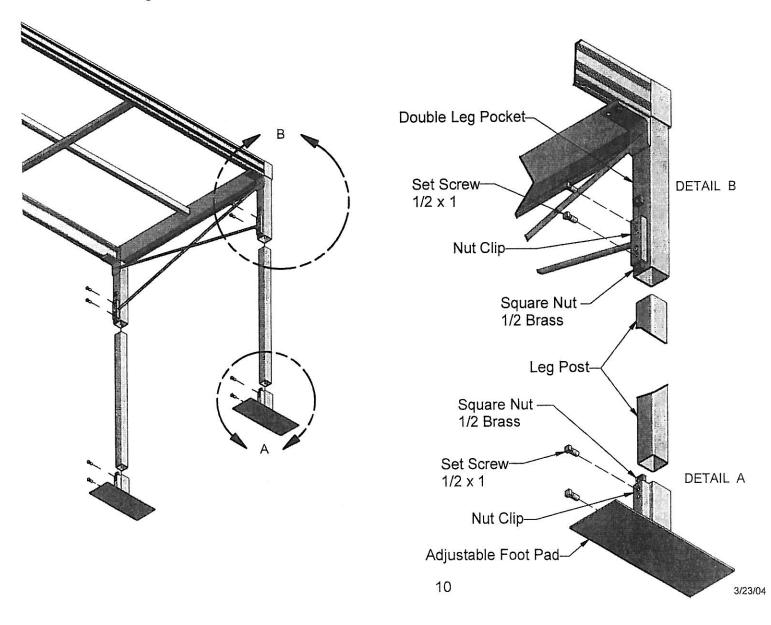
Note: Each Nut Clip has two holes to allow you to use a finger to hold the square nut in place while threading the set screw.

B - Insert Leg Posts into Double Leg Pocket. Secure with two Set Screws 1/2 x 1 and two Square Nuts 1/2 Brass at each leg. Place nuts in Nut Clip and tighten set screws to secure - as shown in Detail "B." The legs may be adjusted in a later step.

Note: Check inside Double Leg Pocket and remove any burr before inserting leg. Burr may be removed using a flat head screw driver.

CAUTION

Do not over tighten set screws. Over tightening of set screws will result in bending or breaking of parts.



Determine which side of the 4×10 Uni-Dock Frame will be connected to other sections. In these illustrations an end-to-end connection is used. Side-to-side, and end-to-side connections use the same methods.

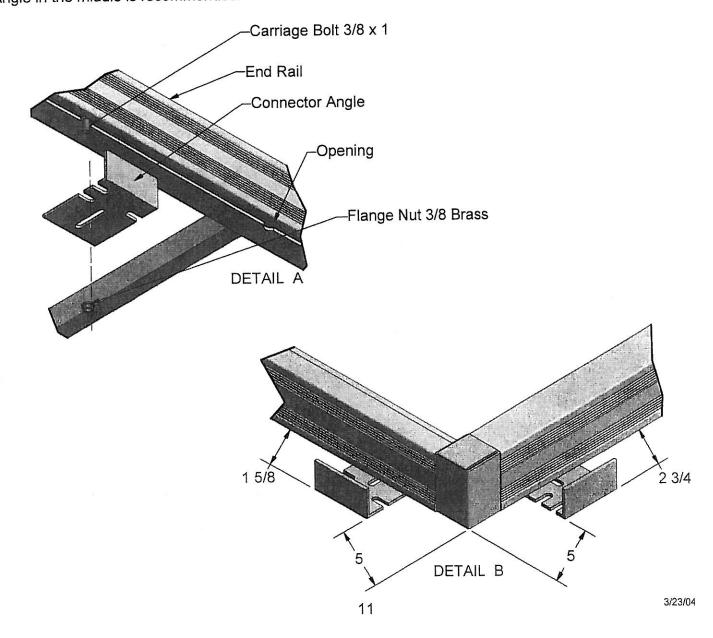
A - Attach two Connector Angles to the frame End Rail. Secure with one Carriage Bolt 3/8 x 1 and one Flange Nut 3/8 Brass. The Carriage Bolt head inserts into the opening in the bottom slot of the frame and attaches through the center slot in the Connector Angle - as shown in Detail "A."

B - Allow enough space between the Connector Angle and 4 x 10 Uni-Dock Frame for the next Frame to drop into place - 2 3/4" if attaching to an End Rail - 1 5/8" if attaching to a Side Rail

The Connector Angles should be spaced in from the corner approximately 5" - as shown in Detail "B."

Note: Only hand tighten the nuts at this time.

Note: In a Side-to-Side connection a third Connector Angle in the middle is recommended.

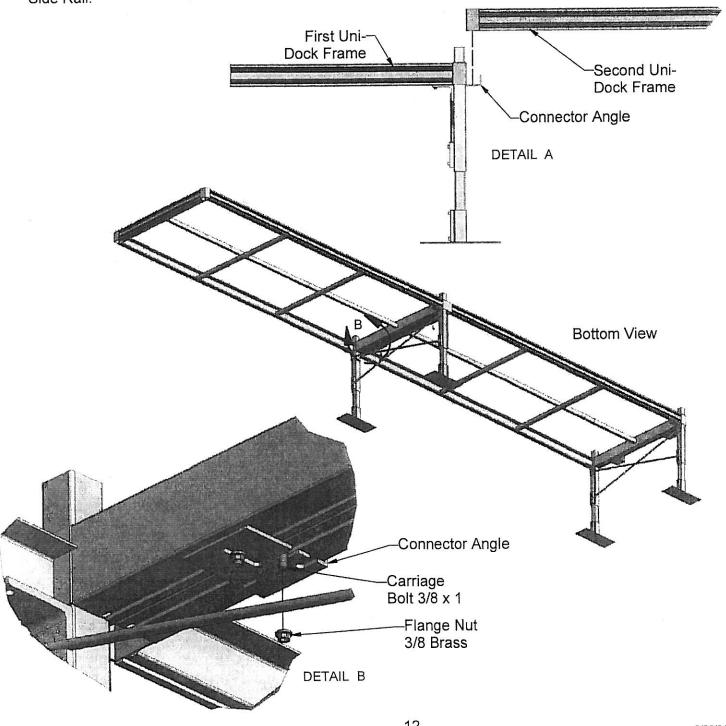


A - Now the first 4 x 10 Uni-Dock Frame can be carried into place. Place the second 4 x 10 Uni-Dock Frame into the Connector Angles of the first - as shown in Detail "A."

B - Insert one Carraige Bolt 3/8 x 1 into the second Uni-Dock Frame and slide it into the slot on the Connector Angle. Secure with one Flange Nut 3/8 Brass - as shown in Detail "B."

Note: Two Connector Angles are needed if connecting to an End Rail. Three are needed if connecting two Side Rails together.

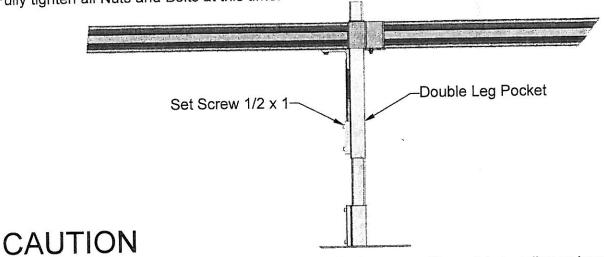
Note: The Connector Angle slot used depends on whether you are connecting to an End Rail or a Side Rail.



As each Uni-Dock Frame is put in place, use the Set Screw 1/2 x 1 on the Double Leg Pocket to adjust the level of the dock.

Note: Make sure there is enough clearance for water fluctuation and wave action.

Fully tighten all Nuts and Bolts at this time.

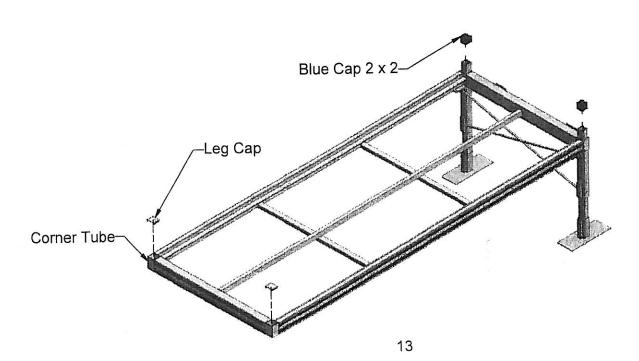


Do not over tighten set screws. Over tightening of set screws will result in bending or breaking of parts.

STEP 6

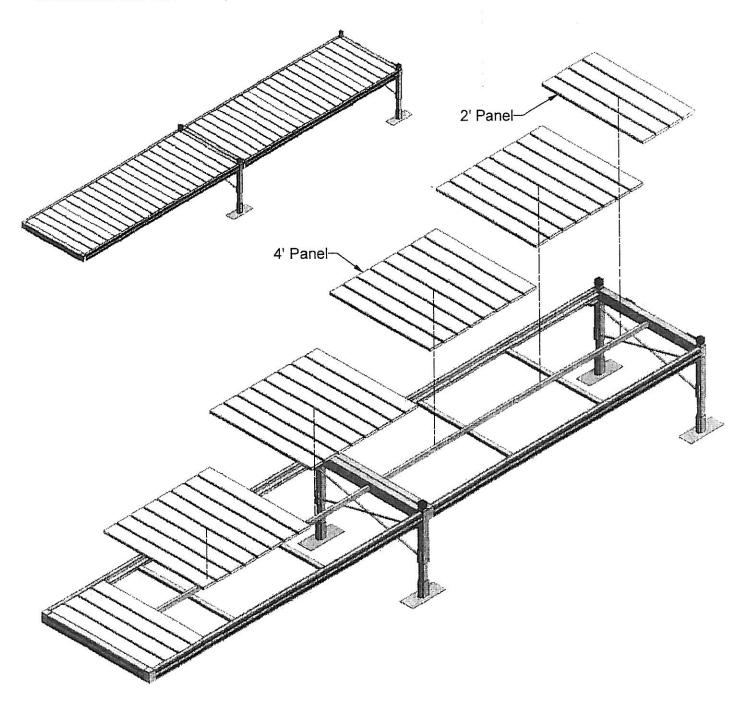
Leg Caps are included for each Corner Tube that is not used or does not have a Leg Post above the deck surface - as shown below.

The Leg Posts that are above the deck surface may be covered with a Blue Cap 2 x 2 - as shown below.



3/23/04

Place panels into Uni-Dock Frames. Each ten foot frame uses two 4' Panels and one 2' Panels, or five 2' Panels. There are several Panel materials available to chose from (see page 3). Panel attatchment and care will depend on which one is used.



3/23/04

CAUTIONS:

- 1. Be sure your dock can be installed on a firm and stable foundation. If lake bottom conditions do not allow for a secure installation, this product may not be suitable. ShoreMaster builds a wide variety of docks. Call ShoreMaster or your dealer for suggestions or other options.
- 2. Install high enough above water surface, so waves do not contact Uni-Dock Frames or Panels.
- 3. <u>Do not drop and leave Leg Caps in the water</u>. Someone may step on it and cut their foot. Please remove any Leg Caps or other parts from lake bottom to avoid injury.
- 4. <u>Do not run on dock</u>. Running on dock could result in a falling injury. Use caution, especially when surface is wet.
- 5. Do not dive off dock. Diving off dock could result in a severe head, neck, or back injury or death.

USE, REMOVAL, STORAGE AND SERVICE

- 1. Upon completed installation, your Universal Standing Dock is ready for use. Many ShoreMaster dock accessories are available to compliment your dock system. Contact your dealer or ShoreMaster for details.
- 2. The dock system must be removed from water during the winter months. Warranty is void if dock is exposed to ice conditions.
- 3. You may remove each Uni-Dock Frame with panels in place, or you can remove the panels before detaching the Uni-Dock Frames. Stack Panels on a flat surface, and store them in a dry area to preserve life.
- 4. Inspect Uni-Dock Frame, Panels, connections, Nuts, and Bolts at least once every six months for damage, wear or loose connections. Tighten or replace parts as needed.

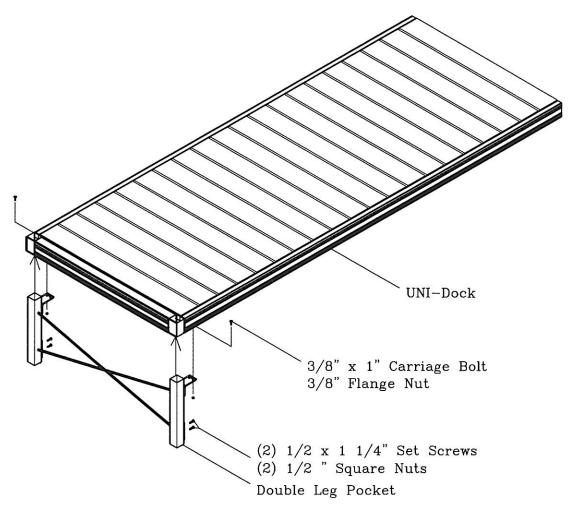
15

5. ShoreMaster dealers usually offer service visits. Please contact them if you are unable or unwilling to perform service to docks.

3/23/04



Double Leg Pocket



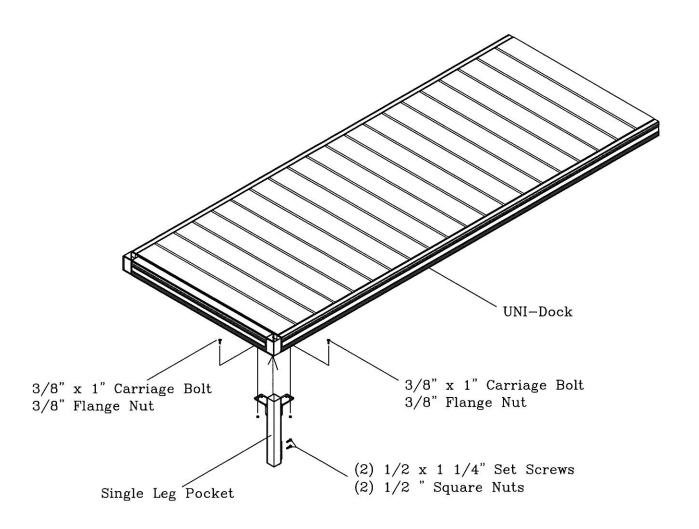
Quantity	Part Number	Description
1		6" x 9" Bolt Bag
2 2 4 4 2 1	CS380100B S380FLNUT S120SETSW S120SQNUT BLUECAP14 INSTRUCTN	Hardware - 3/8" x 1" Carriage Bolt Hardware - 3/8" Flange Nut Hardware - 1/2" x 1 1/4" Set Screw Hardware - 1/2" Square Nut # 14 Blue Cap Instructions W/Card
1		Shipping Wrap
1 1	APUNILBRK DABBDLPKT	Double Leg Pocket Bolt Bag

www.shoremaster.com — email: quality1@shoremaster.com

1 ShoreMaster Drive — Industrial Park P.O. Box 358 Fergus Falls, Minnesota 56538—0358
Phone: (218) 739—4641 WATS:1—800—328—8945 FAX: (218) 739—4008



Single Leg Pocket

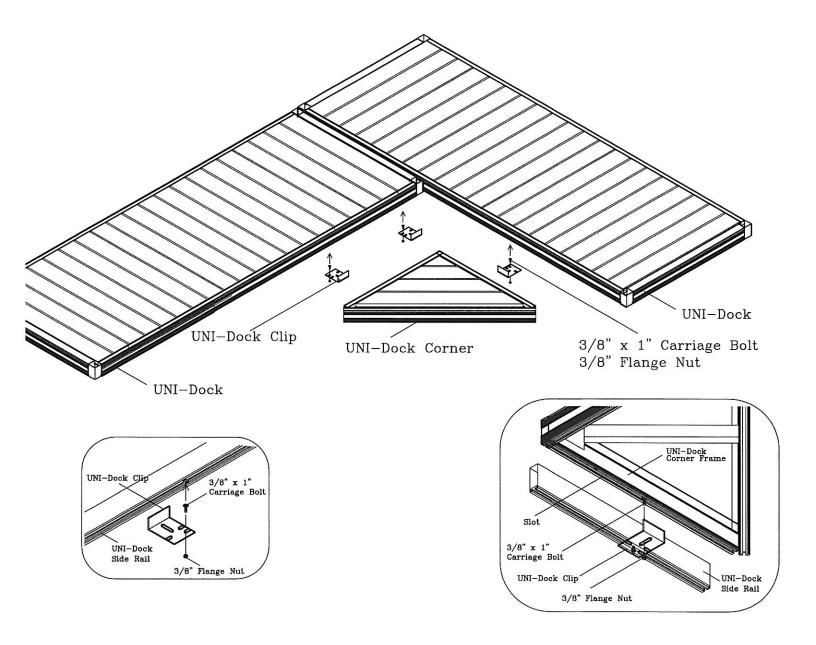


Quantity	Part Number	Description
1		6" x 9" Bolt Bag
2 2 2 2 1 1	CS380100B S380FLNUT S120SETSW S120SQNUT BLUECAP14 INSTRUCTN	Hardware - 3/8" x 1" Carriage Bolt Hardware - 3/8" Flange Nut Hardware - 1/2" x 1 1/4" Set Screw Hardware - 1/2" Square Nut # 14 Blue Cap Instructions W/Card
1		Shipping Wrap
1 1	DAAJSLPKT DABBSLPKT	Single Leg Pocket Bolt Bag

www.shoremaster.com — email: quality1@shoremaster.com 1 ShoreMaster Drive — Industrial Park P.O. Box 358 Fergus Falls, Minnesota 56538—0358 Phone: (218) 739—4641 WATS:1—800—328—8945 FAX: (218) 739—4008

SHOREMASTER

UNI-Dock Corner



Quantity	Part Number	Description
1	DABBUNICR	6" x 9" Bolt Bag
6	MC380100B	Hardware - 3/8" x 1" Carriage Bolt
6	M380FLNUT	Hardware - 3/8" Flange Nut
3	86400400H	UNI Clip Angle



UNI-DOCK CONTINUOUS HINGE INSTALLATION

Step 1.

Drill four 7/16" holes in each hinge plate according to the dimensions in figure 1.

Step 2.

Use the hinge plate as a guide to mark the locations for the holes in the dock. The hinge plate should be centered in the dock end and flush with the top of the dock rail as shown in figure 2. Drill four 7/16" holes in each dock end.

Step 3.

Attach each hinge plate to a dock end with four 3/8" x 4" hex bolts, eight 3/8" washers, four 3/8" lock washers and four 3/8" nuts.

Step 4.

Align the two hinges and connect with one 8" pin, one 1/4" x 2-1/4" hex bolt, and one 1/4" lock nut, on each end.

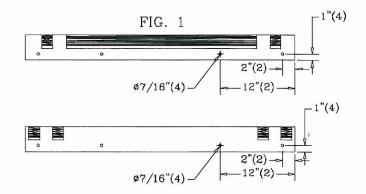
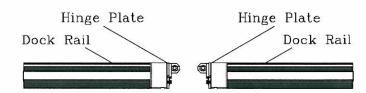
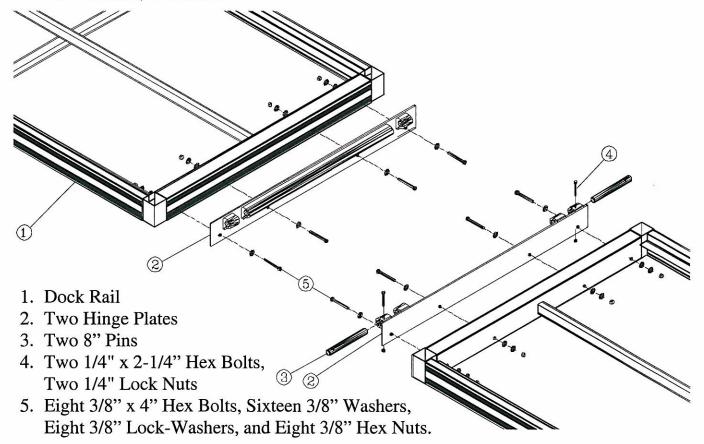


FIG. 2





www.shoremaster.com - email: quality1@shoremaster.com

1 ShoreMaster Drive - Industrial Park • P.O. Box 358 • Fergus Falls, Minnesota 56538-0358 Phone: (218) 739-4641 • WATS: 1-800-328-8945 • FAX: (218) 739-4008

SHOREMASTER'S LIMITED WARRANTY

ShoreMaster, Inc. warrants its products shall be free from manufacturing defects as follows:

Product Description	Warranty Period
ShoreMaster brand	15 year warranty on aluminum structure and welds
boatlifts and docks	
Private label boatlifts	10 year warranty on aluminum structure and welds
Canopy vinyls	5 year warranty on vinyl, prorated
ShorePort and	8 year warranty on polyethylene structure and expanded
Floating Uni-dock	polystyrene foam
Swim raft	3 year warranty on polyethylene structure and expanded
	polystyrene foam
Hydro-Bike	1 Year warranty on all components
Floats	10 year warranty on polyethylene structure and
	expanded polystyrene foam
Items not listed	2 year warranty, excluding components and options that
above	carry their own manufacturer's warranty, wherein that
	warranty shall apply

ShoreMaster's warranty is limited to products purchased new by the original owner and is not transferable. SHOREMASTER WILL AT ITS OPTION REPAIR OR REPLACE, WITHOUT CHARGE, OR ALLOW CREDIT FOR ANY SUCH GOODS FOUND ON EXAMINATION BY SHOREMASTER TO BE DEFECTIVE UNDER NORMAL USE AND SERVICE. THE BUYER'S REMEDIES WITH RESPECT TO DEFECTIVE GOODS SHALL BE EXCLUSIVELY LIMITED AS ABOVE PROVIDED AND IN NO EVENT SHALL THE SELLER BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY NATURE. ALL OTHER WARRANTIES, INCLUDING BUT NOT LIMITED TO WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY DISCLAIMED. ShoreMaster's warranty does not cover damage caused by circumstances outside the reasonable control of ShoreMaster, including but not limited to, improper use, installation, overloading, accident, neglect or harmful alterations or repairs made by others, damage by snow or ice, electrolysis, severe weather conditions and Acts of God, natural expansion or contraction of deck surfaces caused by weather conditions.

ShoreMaster must receive written notice of a discovered defect covered under warranty prior to the expiration of the warranty. The warranty period shall be for the time specified, beginning from the date of purchase as shown on customer's invoice. Warranty on canopy frame requires proof of purchase of a ShoreMaster manufactured vinyl.